

MJ

DIN371
DIN376

MATERIAL GROUP	Vc (m/min)	
	BR-OX-NX-NI	TIN-TICN PV15
4-5	10~20	
6-7	5~10	
9-12	5~15	
13-14	10~15	
21-23-25-26	5~10	
22-24	3~10	

NEW 1630JNX	NEW 1640JOX	NEW 1649JNI	NEW 1641JNI
ZEN-P	ZEN-B	ZET-P	ZET-B

MATERIAL GROUPS / GRUPPI MATERIALE WERKSTOFFEGRUPPE / GROUPES MATIÈRE										4 5 6 7	4 5 6	4 5 6 7	4 5 6 7
										9-12	9-12 22 24	13 14 18-20	13 14 18-20
										22 23 24 25	21 23 25 26	21 23 25 26	21 23 25 26
										PO	48°	L15°	15°
										HSS-P	HSS-P	HSS-P	HSS-P
										NX	OX	NI	NI
										ISO1X (4HX)	ISO1X (4HX)	ISO1X (4HX)	ISO1X (4HX)
										3.5P-5P B	3P	3.5P-5P D	3P
D	p		L	l	*	l1	d	k		Stock	Stock	Stock	Stock
• DIN371													
MJ 3	0.5	2.6	56	5	11	18	3.5	2.7		○	○	○	○
4	0.7	3.4	63	7	13	21	4.5	3.4		○	○	○	○
5	0.8	4.3	70	9	16	25	6	4.9		○	○	○	○
6	1	5.1	80	11	19	30	6	4.9		○	○	○	○
8	1.25	6.9	90	12	22	35	8	6.2		○	○	○	○
10	1.5	8.6	100	13	24	39	10	8		○	○	○	○
• DIN376													
12	1.75	10.4	110	15	29	42	9	7		○	○	○	○

*l-ZEN-P / ZET-P

● stock standard ○ non-standard stock △ on request EX stock exhaustion



MJ 3 ~ 12

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