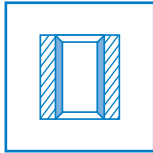
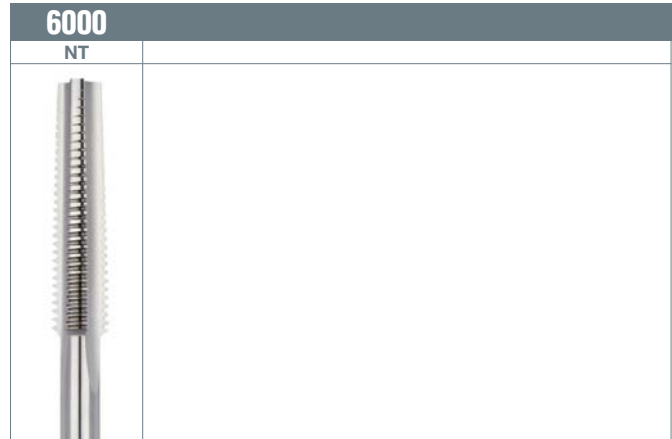


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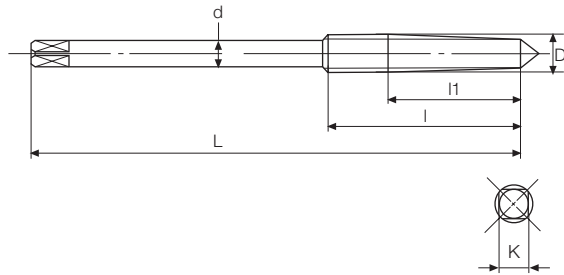


MATERIAL GROUP	Vc (m/min)	
	BR-OX-NX-NI	TiN-TiCN PV15
1 - 2	5~10	
9 - 10	3~7	
17-19	5~10	



MATERIAL GROUPS / GRUPPI MATERIALE
WERKSTOFFGRUPPE / GROUPES MATIÈRE

1 2 9 10
17 18 19



- STR
- HSS
- BR
- ISO2 (6H)

D	p	Ø	L	l	l1	d	k	Stock
M 3	0.5	2.5	70	22	16	2.2		○
4	0.7	3.3	90	25	18	2.8	2.1	●
5	0.8	4.2	100	28	20	3.5	2.7	●
6	1	5	110	32	22	4.5	3.4	●
8	1.25	6.8	125	40	28	6.0	4.9	●
10	1.5	8.5	140	45	32	7.0	5.5	●
12	1.75	10.3	180	50	36	9.0	7.0	○
14	2	12	200	56	36	11.0	9.0	○
16	2	14	200	63	40	12.0	9.0	○
18	2.5	15.5	220	63	45	14.0	11.0	○
20	2.5	17.5	250	70	50	16.0	12.0	○

● stock standard ○ non-standard stock △ on request EX stock exhaustion



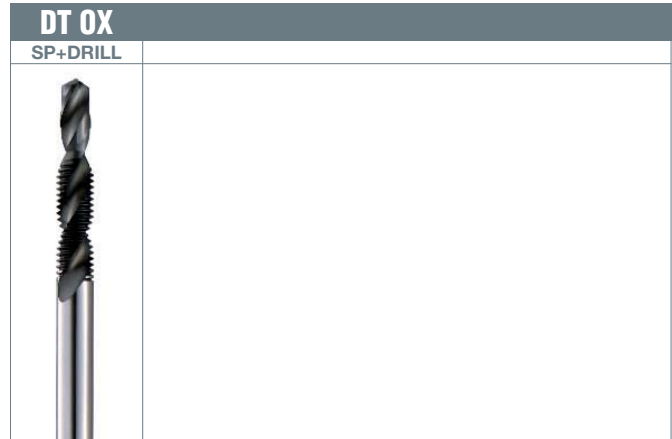
M 3 ~ 20

3

M (MJ)



MATERIAL GROUP	Vc (m/min)	
	BR-OX-NX-NI	TIN-TICN PV15
1-2	5~10	



MATERIAL GROUPS / GRUPPI MATERIALE
WERKSTOFFGRUPPE / GROUPES MATIÈRE

1 2

35°

HSSE

OX

ISO2 (6H)

2P

D	p		L	l	l1	d	k	Stock
M 3	0.5	2.5	65	10	7	3.5	2.80	●
4	0.7	3.3	65	12	8	4.0	3.15	●
5	0.8	4.2	69	15	10	5.0	4.00	●
6	1	5	84	18	12	6.0	4.50	●
8	1.25	6.8	96	21	16	8.0	6.30	●
10	1.5	8.5	108	22	20	10.0	8.00	●
12	1.75	10.3	113	29	24	12.0	10.00	●

● stock standard ○ non-standard stock △ on request EX stock exhaustion



M 3 ~ 12

2